# **NOMADFEED 425-4**

Ref. 036291



The NOMADFEED 425-4 is a wire feed case that takes its power directly from the welding circuit. . Ideal for MIG/MAG, the feed case is recommended for site work and is compatible with most welding generators in the market.

#### **OPTIMUM MIG/MAG SETTINGS**

- **Electronically controlled** wire speed adjustable using the potentiometer at the front of the machine.
- Choice of 2 torch trigger modes: 2T or 4T.
- Wire speed regulation modes :

**CC** (current source) or **CV** (voltage source).

- **Soft start function:** easier first contact with the metal.
- Precise wire pressure adjustment.
- Choice of information displayed on screen.

#### **HEAVY DUTY**

- **Heavy duty cycle** for enhanced productivity (425A @ 60%).
- Compatible with air cooled torches and water cooled torches connected to an external cooling unit.
- Powerful electronically regulated wire feed motor (100W).
- The 4 drive rolls ensure a smooth feed on all types of wire.

| Standard drive rolls | Type E - Ø 30 mm | Type C - Ø 37 mm     |   |  |
|----------------------|------------------|----------------------|---|--|
| Cored wire           | Ø 1.6 (038615)   | Ø 1.2 / 1.6 (080621) | C |  |

## E <u>00</u> C **00**

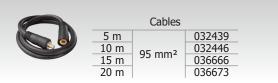
#### **ERGONOMIC**

- Display of current/voltage/wire speed (for DMOS).
- **Display screen is readable** even in very bright situation.
- **Straightforward interface** with buttons designed to be operated while wearing gloves.
- **EURO** torch connection.
- **Easy** wire feed.
- Quick torch air purge.

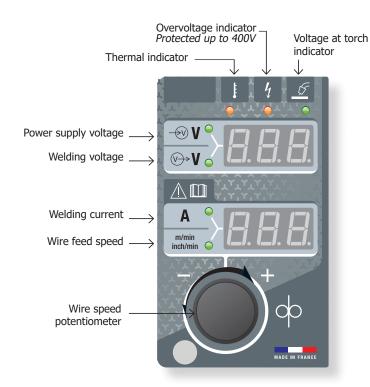
# DESIGNED FOR SITE WORK

- Electronics protected from water and dust.
- **IP 23** protection rated for outside use.
- **Filtered** gas connection to prevent impurities from entering the circuit.
- Complete range of connection cables (optional).
- Fitted with a handle for better portability.

### ACCESSORIES







| ===                                 | <b>⊕</b> ≭ ømm  |                       | ⊕‡ <sub>ømm</sub> • |     |                       | ф                | original equipement | EN60974-5                     |    | <b>↓</b> /₽        |  |
|-------------------------------------|-----------------|-----------------------|---------------------|-----|-----------------------|------------------|---------------------|-------------------------------|----|--------------------|--|
| $U_{\scriptscriptstyle 1}$          | GAS             | NO<br>GAS             | 200                 | 300 | Electronic<br>Control | m/min            |                     | (40°C)                        | IP | cm/kg              |  |
| 17 Vdc - 113 Vdc<br>30 Vac - 80 Vac | 0.6<br>-<br>1.6 | 0.9 / 1.0<br>-<br>2.4 | ✓                   | ✓   | <b>100 W</b>          | 1.0<br>-<br>24.0 | 1.6<br>cored wire   | 425 A @ 60 %<br>300 A @ 100 % | 23 | 60x22x43<br>/ 14.6 |  |