MMA INVERTER SINGLE-PHASE

# **GYSARC 100**

Ref. 013698

10 → 100 A



The GYSARC 100 is a single phase inverter welding machine for SMAW (MMA) welding. Manufactured using the latest IGBT inverter technology, it has excellent welding characteristics and arc stability.

# MMA WELDING

Weld most coated electrodes: rutile, stainless steel, cast iron and basic (up to Ø 2.5 mm).

#### **INVERTER TECHNOLOGY**

- **Immediate arcing** thanks to high no-load voltage.
- Constant welding power.

The continuous current makes for a very soft arc start.
 High stability welding current despite varying power supply voltages.

## WELDING FEATURES



Hot Start : easy arc ignition.



#### **Arc Force :** allows adjustment of the current for various welding conditions and jobs.

#### **Antisticking :**

allows easier striking of the arc and minimises the risk of the welding rod sticking to the material.

## SAFE

- Optimised machine cooling with thermal protection.
- Protected against overcurrent.

## ULTRA PORTABLE

- Ultra Lightweight (2.7 kg)
- Compact its size means it can be stored anywhere (shelf, workstation, etc)
- Easy to carry using the strap as a handle or on the shoulder.





**Intuitive control panel** with a single potentiometer to adjust the welding intensity (10 >100 A)

C E - EN 6	5007/	-1						2.9		Made	in China
230 V 1~	16	10 → 100	•	•		70 A @ 60 % 55 A @ 100 %	63	10/25 ø 9	15 x 23 x 10	2,7	IP 21
50/60 Hz	A	А	HS	AF	ANTI-STICKING	EN 60974-1 (40 °C)	V	mm <sup>2</sup>	cm	kg	IP
		${ m I}_2$ mma	INTEGRATED TECHNOLOGY			MMA	U <sub>o</sub>	<b>-</b> ■ <sup>↓</sup>	кĴэ	Â	