

The MONOGYS 320-4CS is the ideal «synergistic» semi-automatic welding machine for light fabrication, maintenance and industrial production workshops. The 320 monogys can weld steel, stainless steel, aluminium and capable of using 1.2mm wires with its 320 amp output.

PRODUCT

In « Synergic » mode, setting is fast and simple. The Micro processor controller will automatically set the optimum wire speed. This avoids complex set-up and ensures optimum welding parameters.

3 AVAILABLE FUNCTIONS

- **2T** : Trigger Mode
- **4T** : Trigger Mode, to weld during a long period without constantly pressing the trigger.
- **Spot timer** : tack/weld duration

2 FUNCTIONS : MANUAL OR SYNERGIC

- **Synergic function**: no need to adjust the wire speed.


Simply select:

- the wire type
- the wire \varnothing
- the power

MONOGYS 320-4CS sets the optimum wire speed for you. Save and activate the last welding settings (wire \varnothing , wire type, mode)

- **Manual function** : traditional adjustment of the wire speed.



Supplied with	 MB36 - 4 m	 4 m - 35 mm ²
065079	✓	✓
063020	no accessories	

NO GAS WELDING


This process allows:

- **welding with cored wire** (requires polarity reversal).
- **outdoor welding**

MADE FOR INTENSIVE WORK

MONOGYS 320-4CS can accept \varnothing 200 or 300 mm wire reels. (5kg & 15KG)
It has 4 roll drive wire-feeder ideal for feeding of soft wires like aluminium and flux cored.



50/60Hz	A	I ₂ MIG A	Ømm		200	300	Electronic Control	m/min	équipé d'origine / original equipment / originalausstattung / equipamiento de fabrica	EN 60974-1 (40°C)	U ₀	cm	kg	IP	Protected & compatible power generator (+/-15%)
			GAS	NO GAS											
230V 1~	50	30 → 320	0.8 - 1.2	0.9 - 1.2	✓	✓		1.0 1.2	X (40°C)	V	90 x 88 x 50	105	IP 21	13 kVA	