Automatic air powered riveter specially designed to perform common riveting tasks in modern bodyshops including self-piercing rivets and standard flow form rivets.

**ACCUARATE SETTINGS**

The user can manually adjust the **actuator speed** as well as **rivet pressure** according to the metal used in order to avoid panel distortion.

**ERGONOMIC AND EFFICIENT**

- Maximum pressure of **8 tonnes** with integrated pressure gauge.
- Fast and easy arm change.
- C-arm **swivels 360°** around the riveting machine axle.
- Selection of arms available for **difficult access situations**.
- Easy to use **ergonomic handle and trigger**.
- **Magnetic die** makes rivet positioning easy.

**ACCESSORIES**

Delivered with:
- 2 die keys
- 1 strap
- 1 arm HR1S
- 1 handle for arm
- 1 box of rivets

1 standard die kit for extraction and rivet positioning
+ Centre punch:
  - self-piercing (Ø 3.3 et 5.3 mm)
  - flow-form (Ø 5.6 mm)

<table>
<thead>
<tr>
<th>Arm</th>
<th>HR1S</th>
<th>HR2</th>
<th>HR3</th>
</tr>
</thead>
<tbody>
<tr>
<td>ref</td>
<td>053878</td>
<td>053885</td>
<td>053892</td>
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</table>

**Support**
- ref: 054158

**GYSPRESS 8T Workstation**
- ref: 054233

<table>
<thead>
<tr>
<th>Dimensions</th>
<th>Weight</th>
<th>Air Pressure</th>
<th>Cycle Time</th>
<th>Air Bar</th>
</tr>
</thead>
<tbody>
<tr>
<td>58 x 48 x 15 cm</td>
<td>3,320 kg</td>
<td>2 kg</td>
<td>4 sec</td>
<td>normal 8 maxi 10</td>
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</tbody>
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<tbody>
<tr>
<td>58 x 48 x 15 cm</td>
<td>1,870 kg</td>
<td>4 kg</td>
<td>9 kg</td>
<td>4 sec</td>
</tr>
</tbody>
</table>

www.gys.fr